

Work Order ID 149774

149774

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August 03, 2016 2:09:01 PM

Item ID: D205-706-013 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Fuel Purge Canister
 Start Date: 8/2/2016 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 8/3/2016 Req'd Qty: 1.00 ***1*** Customer: CTHRE03
 Reference: RMA RA112335 *RETURN*

Approvals: Process Plan: *SW* Date: *8/3/16* Tooling: Date: Run Start ***NR1***
 QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
IIN-D412-706	B

100 0.00
100
 QC Memo 0.00
 Quality Control INSPECT D205-706-013 X1 B143880 ON RA112335 *PD 1603-06*

ID WITH NEW B/N AND RETURN TO STOCK WITH NEW PAPERWORK
 AND LABELS *CHG 003*

110 Identify as per dwg & Stock Location: *fg018* 0.00
110
 Packaging Memo 0.00
 Packaging *DAS 27 9-89*
AUG 10 2016

120 QC21- Final Inspection - Work Order Release 0.00
120
 QC Memo
 Quality Control

CHG 003

DART aerospace		1270 ABERDEEN ST. HAWKESBURY ONT CANADA K6A 1K7 TEL: 1-813-332-9200 www.dartcorp.com	
PATENT	N/A	CHG	CHG003
P/N	D205-706-013	STC	SH04-54
DESC	Fuel Purge Canister	STC	SR02055NY
LOT	B143880	STC	
MODEL	Bel. 205/214	STC	
TC APPROVAL #09-89		MADE IN CANADA	

16/8/10

SW AUG 00 2016

5. PARTS LIST

Qty -011	Qty -013	Qty -015	Part Number	Description
X	X		D412-706-011	FUEL PURGE CANISTER INSTALLATION (212/412)
			D205-706-013	FUEL PURGE CANISTER INSTALLATION (205/214/EAGLE SINGLE)
		X	D204-706-015	FUEL PURGE CANISTER INSTALLATION (204)
1	1 ✓	1	D2001-4	VALVE ASSEMBLY
		2	D2026-101	SCREW
	1 ✓	1	D3262-041	CANISTER ASSEMBLY
1			D3262-043	CANISTER ASSEMBLY
2	2 ✓	2	D3264-1	BRACKET
1			D3297-1-0098	HOSE ASSEMBLY
1	1 ✓		D3297-1-0121	HOSE ASSEMBLY
	1 ✓		D3297-1-0130	HOSE ASSEMBLY
1			D3297-3-0210	HOSE ASSEMBLY
	1 ✓		D3297-3-0350	HOSE ASSEMBLY
		1	D3297-5-0410	HOSE ASSEMBLY
	1 ✓		D3298-001	TUBE ASSEMBLY
1			D3298-005	TUBE ASSEMBLY
1			D3298-007	TUBE ASSEMBLY
	1 ✓		D3298-009	TUBE ASSEMBLY
		1	D3298-011	TUBE ASSEMBLY
		1	D3298-013	TUBE ASSEMBLY
		1	D3298-015	TUBE ASSEMBLY
	1 ✓	1	D3299-1	FITTING
1	1 ✓		D3299-3	FITTING
1			D3299-5	FITTING
1			D3299-7	FITTING
1	1 ✓	1	D3301-1	PLACARD
1	1 ✓	1	D3301-3	PLACARD
1	1 ✓		D3302-1	DOUBLER
1	1 ✓		D3302-3	DOUBLER
		1	D3302-5	DOUBLER
		2	D3302-7	DOUBLER
2			D3329-1	BUSHING
1			D4054-001	TUBE ASSEMBLY
1			D4054-003	TUBE ASSEMBLY
1			D4054-009	TUBE ASSEMBLY
4	4 ✓	4	AN3-5A	BOLT
	1 ✓	1	AN814-6D	PLUG
1			AN814-8D	PLUG
2	2 ✓	2	AN815-6D	UNION
1			AN815-8D	UNION
		1	AN816-6D	NIPPLE
2	3 ✓	1	AN833-6D	ELBOW

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Revision: B

Date: 12.11.06

Qty -011	Qty -013	Qty -015	Part Number	Description
1			AN833-8D	ELBOW
		1	AN919-6D	REDUCER
4	4 ✓	1	AN924-6D	NUT
1			AN924-8D	NUT
1			AN938-6D	TEE
4	4	2	AN960JD10L	WASHER
8	8	8	AN960JD10	WASHER
2	2		AN960JD916	WASHER
4	4	4	MS21042L3	NUT
	1 ✓	1	MS21919WDG12	CLAMP
	2 ✓		MS21919WDG16	CLAMP
		2	MS21919WDG6	CLAMP
		3	MS21919WDG7	CLAMP
2	5 ✓		MS21919WDG9	CLAMP
2	2 ✓	2	MS21920-42	CLAMP
7	5 ✓	5	MS29512-06	O-RING (OR M83248/1-906)
3			MS29512-08	O-RING (OR M83248/1-908)
	1 ✓	1	MS35489-11	GROMMET
1			MS35489-16	GROMMET

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